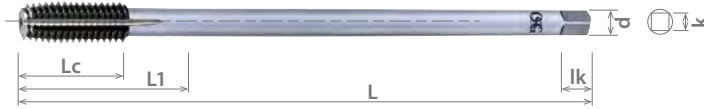




## List 357

EXOCARB® OT-LT-NRT, JIS, Long Shank

FORMING	CARBIDE	BR	C/2P	PACKED 1 PIECE
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EDP Number	Thread Size	Thread Limit	Overall Length			Shank Diameter	Square Width		Tap Drill Size	
			L (mm)	Lc (mm)	L1 (mm)		k (mm)	lk (mm)	Min (mm)	Max (mm)
8315633	M6 x 1	RH7	100.00	19.00	29.00	6.00	4.50	7.00	5.49	5.59
8315639	M8 x 1.25	RH7	150.00	22.00	-	6.20	5.00	8.00	7.36	7.49
8315649	M10 x 1.25	RH7	150.00	24.00	-	7.00	5.50	8.00	9.36	9.49
8315645	M10 x 1.5	RH7	150.00	24.00	-	7.00	5.50	8.00	9.24	9.39
8315661	M12 x 1.25	RH8	150.00	29.00	-	8.50	6.50	9.00	11.36	11.49
8315657	M12 x 1.5	RH7	150.00	29.00	-	8.50	6.50	9.00	11.24	11.39
8315653	M12 x 1.75	RH8	150.00	29.00	-	8.50	6.50	9.00	11.11	11.29

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings are available upon request. See page 784 for tap drill recommendations.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H				
Steel					Stainless Steel				Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel						Aluminum		Nickel Alloy	Titanium				
Low	Medium	High			6061	7075	Casting			Inconel	6Al4V (30 HRC)						
1010	1035	1065	4140	Die Steel	300	400	17-4 PH	65-150 SFM		50-120 SFM			~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1018	1045		4340														

○ Good ⊗ Best

